

FEATURES

Full Steel System
Cocking slider
Adjustable trigger weight
Picatinny rail machined from solid steel
M15x1 muzzle thread
Barrel diameter 19mm
Barrel diameter 17mm
Left-handed version
Sling swivel US standard
Nickel plating (entire rifle)
Simplified bolt extraction
Halder quick-detach sling swivel
Lightweight System for higher performance

	Features:			
	HS	HM	HSL	HML
Full Steel System	✓	✓	✓	✓
Cocking slider	✓	✓	✓	✓
Adjustable trigger weight	✓	✓	✓	✓
Picatinny rail machined from solid steel	✓	✓	✓	✓
M15x1 muzzle thread	✓	✓	✓	✓
Barrel diameter 19mm	✓	✓	✓*	✓*
Barrel diameter 17mm	✓*	✓*	✓	✓
Left-handed version	✓*	✓*	✓*	✓*
Sling swivel US standard	✓	✓		
Nickel plating (entire rifle)			✓*	✓*
Simplified bolt extraction			✓	✓
Halder quick-detach sling swivel			✓	✓
Lightweight System for higher performance			✓	✓

*on special request

AVAILABLE CALIBRES

Model	Cal.	Barrel length (cm)
HSL	.308 Win.	45 / 51
	6,5 Creedmoor	56
	.243 Win.	51
	.223 Rem.	51

Model	Cal.	Barrel length (cm)
HS	22 - 250	56
	.243 Win.	51
	6,5 Creedmoor	56 / 61
	7 mm 08 Rem.	51
	.308 Win.	45 / 51
	.338 Federal	45 / 51

Model	Cal.	Barrel length (cm)
HM HML	.270 Win.	56
	7 x 64	56
	.30-06 Spr.	51 / 56
	8 x 57 IS	56
	8,5 x 63 Reb	56
	8,5 x 55 Blaser	51
	9,3 x 62	51 / 56
	7 mm Rem. Mag.	61
	.300 Win. Mag.	61
	.338 Win. Mag.	61

Errors excepted!



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Our HS and HM Models

The STEEL ACTION HS and HM models represent the highest standards of design and ease of use. They combine classic gunsmithing craftsmanship with modern technology. As innovative bolt-action rifles, they offer all the features that characterize a high-performance and reliable hunting weapon.

Key features at a glance:

- Lightning-fast straight-pull action
- All-steel action with integrated Picatinny rail
- Solid rotating bolt
- Intuitive manual cocking
- Adjustable direct trigger (500g – 2500g)
- Steel magazine with a 5-round capacity (4 rounds for Mag.)
- M15x1 muzzle thread on the barrel

Our HSL and HML Models

The STEEL ACTION HSL and HML models were specifically developed for hunters who prefer a lightweight and maneuverable rifle.

The weight savings of approximately 500 grams for the HSL and 300 grams for the HML models are achieved through a slimmer action, the 17mm precision barrel from Lothar Walther, and the classic, slim stock design with ebony trim on the forend and pistol grip cap.

Additionally, the Light models feature optimized handling for easier bolt removal. The proven features of the HS and HM models have been retained.



1 All system components are made of high-strength steel with a nitrocarburized surface, making the parts wear- and corrosion-resistant. The magazine is made of steel and can be easily changed at the push of a button – but can also be loaded from the top.



2 High-quality materials, a robust and well-thought-out design, combined with state-of-the-art CNC manufacturing and classic craftsmanship guarantee the highest degree of precise mechanical interaction of all components – feeding, locking, firing, hitting, extracting, ejecting – all of this simply makes using the rifle a pleasure.



3 All our Steel Action models are equipped with an ergonomically positioned, smooth-running and intuitively operated manual cocking mechanism. With minimal effort, push the cocking slide forward until it clicks into place – the weapon is cocked. A light press on the release button on top of the cocking slide decocks the weapon – quickly, safely, and silently. To open the bolt in the decocked position, simply push the cocking slide in 2mm until you feel resistance and open the bolt – this allows the weapon to be unloaded safely and then cleaned.



4 The Steel Action silencer for calibers up to 8mm achieves a sound reduction of up to 30 dB with its slim 47mm outer diameter. The significantly reduced muzzle blast and recoil, as well as the suppressed muzzle flash, make shooting considerably more pleasant. The silencer, with its M15x1 thread, fits any Steel Action rifle in calibers smaller than 8mm.



The adjustable trigger allows every hunter to set the optimal and individual trigger pull weight – from 500 to 2,500 grams.

5 A clever safety lock prevents the weight from being adjusted below 500 grams.



6 In our 5 wood grades, everyone will find their affordable, personal favorite – from simple and robust to an individual expression of personal aesthetics. Crafted by experts into a functional hunting rifle stock, it will accompany the hunter on every hunt – with proper care – for decades.



7 The 10-round version of our steel magazine ensures sufficient ammunition for driven hunts or shooting at the range – available only in calibers .223 Rem., .243 Win., 6.5 Creedmoor, 7mm 08 Rem., .308 Win., .338 Federal.



8 The proprietary bridge mounts for Zeiss, Swarovski, or 30mm rings ensure a stable, durable, and precisely repeatable attachment of the riflescope to the top of the receiver. Thanks to the adjustable clamping levers, the mount can be quickly attached and detached without tools – ideal for quickly switching between a riflescope and a red dot sight when used in driven hunts.

STOCK OPTIONS AND WEIGHT



Synthetic
Available for HS, HM

Total Weight HM: ca. 3,6 kg
Total Weight HS: ca. 3,4 kg



Walnut Classic
Available for HS, HM

Total Weight HM: ca. 3,6 kg
Total Weight HS: ca. 3,4 kg



Light-Stock
Available for HSL, HML

Total Weight HM: ca. 3,3 kg
Total Weight HS: ca. 3,0 kg



Halder quick-detach belt swivel installed



FBT Unic Super Ergo
Available for HSL, HML, HM

Total Weight HML: ca. 3,2 kg
Total Weight HSL: ca. 2,9 kg
Total Weight HM: ca. 3,4 kg



Halder quick-detach belt swivel installed



Carbon Pro
Available for all models

Total Weight HML: ca. 2,9 kg
Total Weight HSL: ca. 2,6 kg
Total Weight HM: ca. 3,1 kg
Total Weight HS: ca. 3,0 kg



Halder quick-detach belt swivel installed